

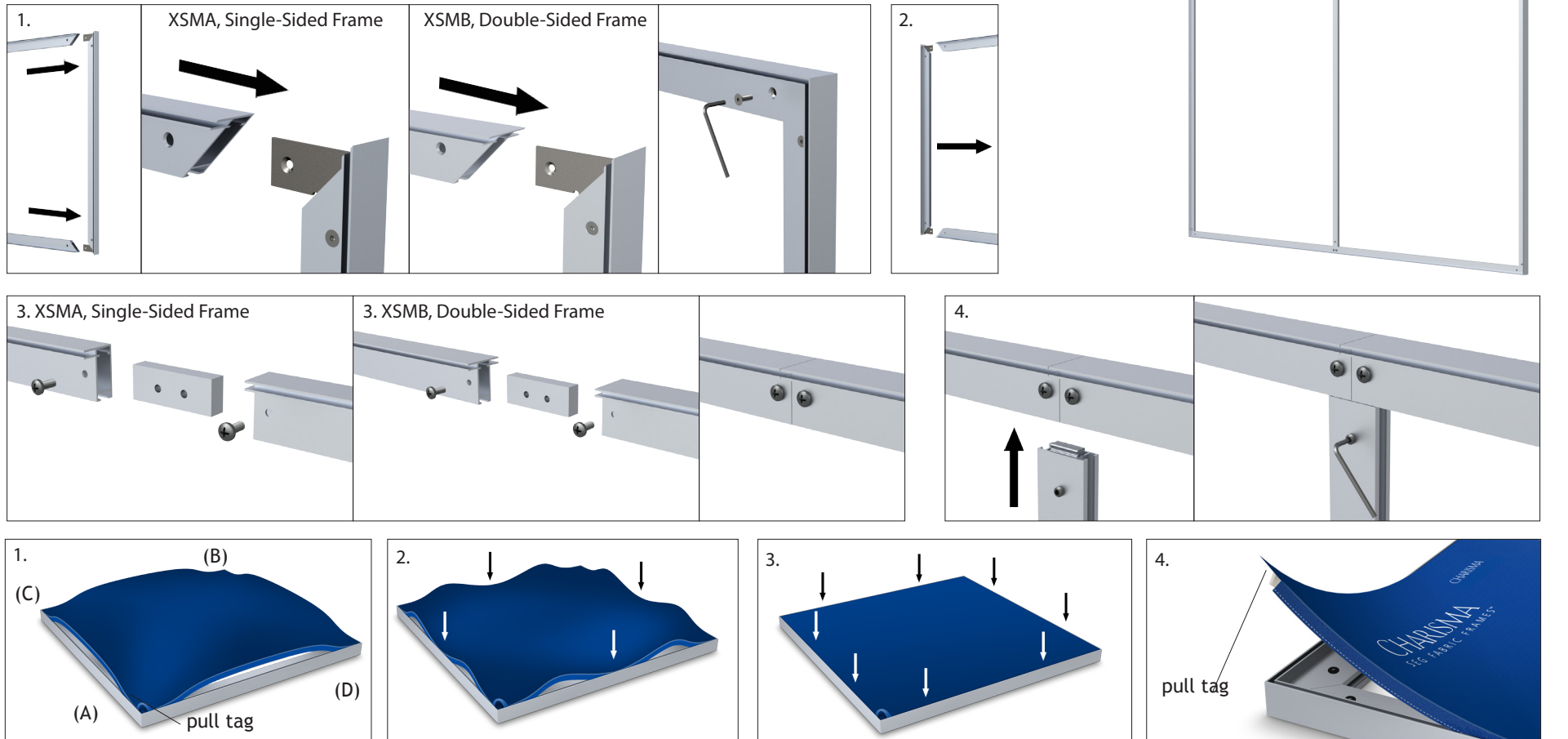
Charisma Frame™ - XSM Series with Vertical Support Bar

For proper assembly, it is important to notice that two frame-sides have brackets premounted, and two sides do not.

1. Using the screws provided, attach the two frame-sides without bracket to the first frame side with brackets.
2. Connect the second frame-side with brackets to the assembled portion of the frame.
3. Place frame joiner in between frame halves. Align frame holes with joiner holes and use Philips head screws to secure.
4. Place center support bar bracket into frame channel and use an Allen key to expand the bracket inside the channel to secure it in place.

Graphic Installation

1. To install the graphic, take Corner A with the pull tag on it and press about 6"-10" of silicone into the frame channel. Repeat for the opposite Corner B. Repeat for Corner C. Lastly, repeat for the final corner.
2. After all corners are pressed in, press the silicone into the frame channel at the mid-points on all four sides. This prevents the graphic from bunching up or stretching too much and will ensure a smooth and tight fit.
3. To remove the graphic from the frame, simply pull up on the pull tag.
4. *FOR XSMB SERIES ONLY:* Repeat graphic installation for reverse side (not shown).



Charisma Frame™ - XSM Series with Cross Support Bars

For proper assembly, it is important to notice that two frame-sides have brackets premounted, and two sides do not.

1. Using the screws provided, attach the two frame-sides without bracket to the first frame side with brackets.
2. Connect the second frame-side with brackets to the assembled portion of the frame.
3. Place frame joiner in between frame halves. Align frame holes with joiner holes and use Philips head screws to secure.
4. Place joiner in between center support halves and screw together as shown.
5. Insert center support bracket into top extrusion channel. Tighten the set screw to secure. Repeat for bottom frame extrusion.
6. Insert bracket into center support channel. Tighten the set screw to secure the side support to the center support.
7. Insert the opposite end of the support into the frame channel.
8. Once the entire frame is assembled, go back and fully tighten all screws.
9. Install the graphic per the instructions on the previous page.

NOTE: For assembly purposes, product shown below is a generic frame. Although the number of support bars and size of frame may differ, instructions remain the same.

